




**Quicksilver Lubrication/Sealant
 Application Points**

-  2-4-C With Teflon (92-825407A12)
-  Loctite 271 (Obtain Locally)
-  Soapy Water Solution (Obtain Locally)

| Parts List | | | | | | |
|------------|-------|-----------|---------------------------|-----|---------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | | 12020A | 3 STEERING ARM | 1 | (BLACK) | |
| 1 | | 12020A | 4 STEERING ARM | 1 | (GRAY) | |
| - | 22 | 74036 | GREASE FITTING | 1 | | |
| 2 | 23 | 42992 | 2 BUSHING | 2 | | |
| 3 | | 48414 | HOUSING | 1 | | |
| 4 | | 48519 | PLATE | 1 | | |
| 5 | 27 | 48518 | GASKET | 1 | | |
| 6 | 10 | 812832 | 1 SCREW (3/5 IN.) | 1 | | |
| 7 | 10 | 812832 | SCREW (1/2 IN.) | 4 | | |
| 8 | 54 | 12013 | CLAMP | 1 | | |
| 9 | 10 | 40007112 | SCREW (M5 X 40) | 2 | | |
| 10 | 11 | 816873 | NUT | 1 | | |
| 11 | 87 | 823609A15 | THROTTLE HANDLE/STOP SWIT | 1 | | |
| 12 | 87 | 823609A | 5 STOP SWITCH | 1 | | |
| 13 | | 12018A | 4 THROTTLE TUBE | 1 | | |
| 14 | 10 | 62568 | SCREW (10-16 X 3/8 IN.) | 1 | | |
| 15 | | 99589 | GRIP | 1 | | |
| 16 | 54 | 64855 | 1 CLIP | 2 | | |
| 17 | 11 | 13914 | NUT | 1 | | |
| 18 | | 78551 | 2 CONDUIT | 1 | | |
| 19 | | 89566 | 3 GUIDE TUBE | 1 | | |
| 20 | | 89578 | BARREL | 1 | | |
| 21 | 10 | 824081 | SET SCREW | 1 | | |
| 22 | | 12019 | 1 CABLE | 1 | | |
| 23 | | 43433 | 2 GUIDE | 1 | | |
| 24 | | 20007 | ANCHOR | 1 | | |
| 25 | 10 | 20518 | SET SCREW | 2 | | |
| 26 | 10 | 823567105 | SCREW | 1 | | |
| 27 | | 48416 | CAP | 1 | | |
| 28 | 12 | 40023 | 19 WASHER | 1 | | |
| 29 | 12 | 12024 | WASHER | 1 | | |
| 30 | 23 | 14601 | SPACER | 1 | | |
| 31 | 12 | 45175 | WASHER | 1 | | |